



# 江 阴 长 江 制 管

长江制管  
Changjiang Tube Making

Jiangyin Changjiang Steel Tube Making Factory

Size	Weight Code (lb/ft)		Outer Diameter		Wall Thickness		Type of End-Finish (End Processing)					
	Non-Upset T&C	External-Upset T&C	in.	mm	in.	mm	Grade					
							J-55	N-80 1, 2	L-80	C-90	T-95	P-110
2-3/8"	4.00	-	2.375	60.320	0.167	4.24	PN	PN	PN	PN	PN	-
	4.60	4.70	2.375	60.320	0.190	4.83	PNU	PNU	PNU	PNU	PNU	PNU
	5.80	5.95	2.375	60.320	0.254	6.45	-	PNU	PNU	PNU	PNU	PNU
	6.60	-	2.375	60.320	0.259	7.49	-	-	P	P	P	-
	7.35	7.45	2.375	60.320	0.336	8.53	-	-	PU	PU	PU	-
2-7/8"	6.40	6.50	2.875	73.020	0.217	5.51	PNU	PNU	PNU	PNU	PNU	PNU
	7.80	7.90	2.875	73.020	0.276	7.01	-	PNU	PNU	PNU	PNU	PNU
	8.60	8.70	2.875	73.020	0.308	7.82	-	PNU	PNU	PNU	PNU	PNU
	9.35	9.45	2.875	73.020	0.340	8.64	-	-	PU	PU	PU	-
	10.50	-	2.875	73.020	0.392	9.96	-	-	P	P	P	-
3-1/2"	11.50	-	2.875	73.020	0.440	11.18	-	-	P	P	P	-
	7.70	-	3.500	88.900	0.216	5.49	PN	PN	PN	PN	PN	-
	9.20	9.30	3.500	88.900	0.254	6.54	PNU	PNU	PNU	PNU	PNU	PNU
	10.20	-	3.500	88.900	0.289	7.34	PN	PN	PN	PN	PN	-
	12.70	12.95	3.500	88.900	0.375	9.52	-	PNU	PNU	PNU	PNU	PNU
	14.30	-	3.500	88.900	0.430	10.92	-	-	P	P	P	-
	15.50	-	3.500	88.900	0.476	12.00	-	-	P	P	P	-
4"	17.00	-	3.500	88.900	0.530	13.46	-	-	P	P	P	-
	9.50	-	4.000	101.600	0.226	5.74	PN	PN	PN	PN	PN	PN
	-	11.00	4.000	101.600	0.262	6.65	PU	PU	PU	PU	PU	PU
	13.20	-	4.000	101.600	0.330	8.38	-	-	P	P	P	-
	16.10	-	4.000	101.600	0.415	10.54	-	-	P	P	P	-
	18.90	-	4.000	101.600	0.500	12.70	-	-	P	P	P	-
4-1/2"	22.20	-	4.000	101.600	0.610	15.49	-	-	P	P	P	-
	12.60	12.75	4.500	114.300	0.271	6.88	PNU	PNU	PNU	PNU	PNU	PNU
	15.20	-	4.500	114.300	0.337	8.56	-	-	P	P	P	-
	17.00	-	4.500	114.300	0.380	9.65	-	-	P	P	P	-
	18.90	-	4.500	114.300	0.430	10.92	-	-	P	P	P	-
	21.50	-	4.500	114.300	0.500	12.70	-	-	P	P	P	-
	23.70	-	4.500	114.300	0.560	14.22	-	-	P	P	P	-
26.10	-	4.500	114.300	0.630	16.00	-	-	P	P	P	-	

Note: P-Plain End N-Non Upset Threaded and Coupled U-External Upset Threaded and Coupled

**Jiangyin Changjiang Steel Tube Making Factory**

**Address:** No.709, Zhencheng Road, Lingangxincheng, Jiangyin city, Jiangsu Province, P. R. China

**Tel:** +86-510-86161760

**Fax:** +86-510-86161913

**E-mail:** [info@jstpipes.com](mailto:info@jstpipes.com)

**Website:** [www.jstpipes.com](http://www.jstpipes.com)